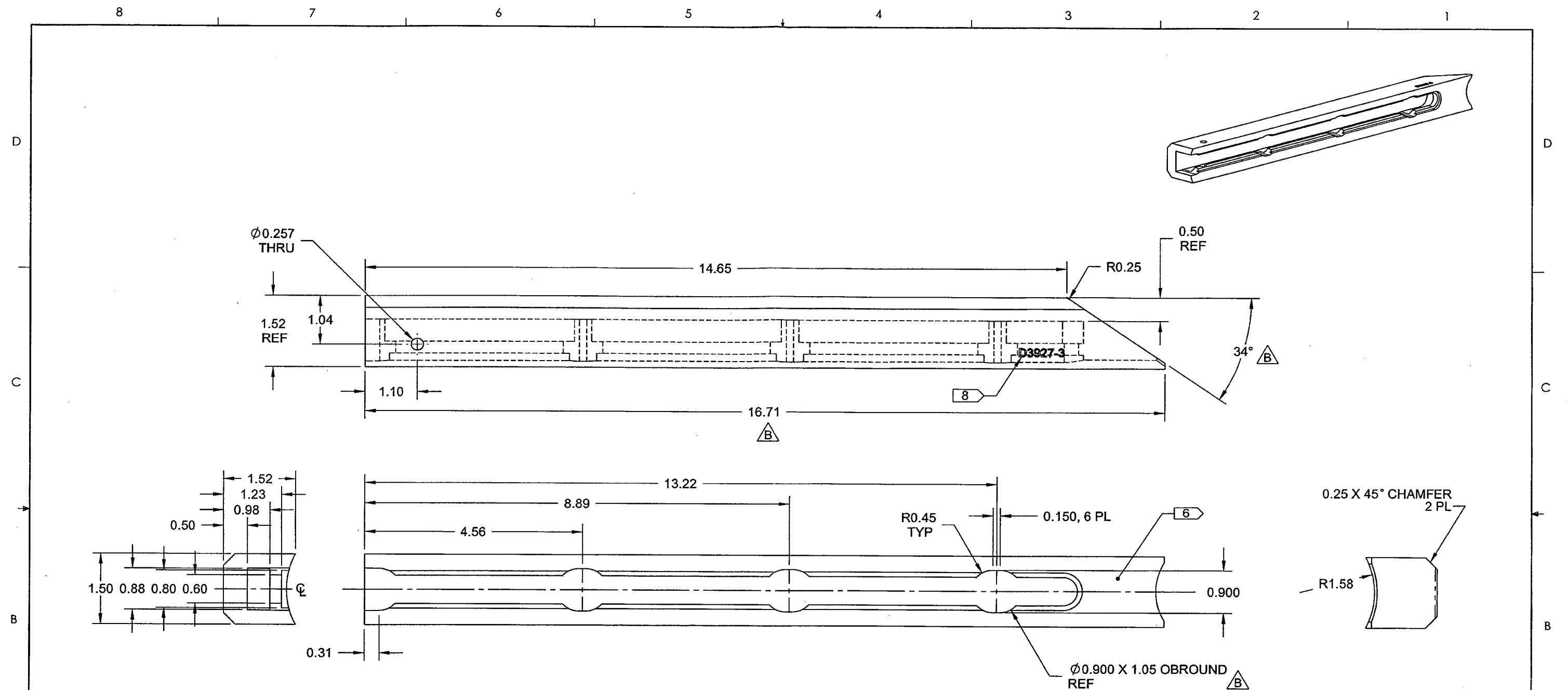


D3927-1 GUARD

RELEASED
2010-09-15

- NOTES:**
- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL 1.0 THICK PER DART SPEC M-DELIN-S1.0
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH B/N PER QSI 044 6.1 (FINE POINT PERMANENT INK MARKER)
 - 7) WEIGHT: 0.59 lbs
 - 8) ENGRAVE "D3927-1" TO DEPTH OF 0.005 WITH TOOL TIP RAD OF 0.015 ± 0.005 AT LOCATION INDICATED

B	REDESIGN: 2.13 WAS 3.25 (C2-1), ADD RELIEF (D3-1), 0.88 WAS 1.13 (D3-1), RMV "NO STEP" TEXT, 16.71 WAS 19.00 (C5-2), 34° WAS 21° (C2-1), ADD OBOUNDS (B2-2)	CP	10.08.22
A	NEW ISSUE	BY	09.03.31
REV.	DESCRIPTION	BY	DATE
DESIGN	GP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	GP		
CHECKED	GP	DRAWING NO.	REV. B
MFG. APPR.	GP	D3927	SHEET 1 OF 2
APPROVED	GP	TITLE	SCALE
DE APPR.	GP	GUARD	NTS
DATE	10.08.22	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



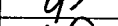





D3927-3 GUARD

RELEASED
2010-09-15

NOTES:

- NOTES:**
- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL 1.5 THICK
PER DART SPEC M-DELRIN-S1.5
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH B/N PER QSI 044 6.1 (FINE POINT PERMANENT INK MARKER)
 - 7) WEIGHT: 0.74 lbs
 - 8) ENGRAVE "D3927-3" TO DEPTH OF 0.005 WITH TOOL TIP RAD OF 0.015 ±0.005 IN LOCATION INDICATED

DESIGN		DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3927	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		GUARD	NTS
DATE 10.08.22		COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION OF DART AEROSPACE USA, INC.	

COPYRIGHT © 2009 BY DART AEROSPACE USA, INC.
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.